

NOTES; UNLESS OTHERWISE SPECIFIED.

1. FOR DOOR ASSEMBLY SELECTION & INSTALLATION DATA, SEE CAMLOC DWG KF713.

UNLESS OTHERWISE SPECIFIED DIMENSIONS
 ARE IN INCHES & PER ANSI Y14.5M-82
 TOLERANCES:

ANGLES = ±1/2
 FRACTIONS = ±1/32
 DECIMALS .XX = ±.02
 .XXX = ±.010

APPROVED DATE	1 DEC 97
REV. LETTER AND DATE	Y 17 NOV 03 BJA
DAF NUMBER	DAF 60824

Fairchild AEROSPACE FASTENER DIVISION
 3012 WEST LOMITA BOULEVARD
 TORRANCE, CA 90505

CAGE CODE **71286**
 CAMLOC PRODUCT

**DOOR ASSEMBLY - ACCESS
 SPRING LOADED**


KM713

SHEET 1 OF 2

541271

CATALOG PART NUMBER	H ±.015	D DIA	A RAD	B	ACCESS DOOR & HINGE		WEIGHT LBS/100
					MATERIAL	FINISH	
KM713-10-150	.150	.56	.38	.812	CRES, PER QQ-S-766 OR ASTM A240, TYPE 302.	PASSIVATE PER AMS-QQ-P-35	1.12
KM713-12-032A	.032	.69	.44	.812	ALUMINUM ALLOY PER QQ-A-250/11 OR ASTM B209, 6061 T4	ANODIZED PER AMS 2759 TYPE II, CLASS 1	.481
KM713-12-051A	.051						.502
KM713-12-064A	.064						.521
KM713-12-115A	.115						.563
KM713-12-135A	.135						.574
KM713-12-032	.032	.69	.44	.812	CRES PER QQ-S-766 OR ASTM A240, TYPE 302.	PASSIVATE PER AMS-QQ-P-35	1.13
KM713-12-051	.051						1.15
KM713-12-064	.064						1.17
KM713-12-115	.115						1.21
KM713-12-135	.135						1.25
KM713-16-032	.032	.94	.56	.937	CRES PER QQ-S-766 OR ASTM A240, TYPE 302.	PASSIVATE PER AMS-QQ-P-35	1.48
KM713-16-051	.051						1.49
KM713-16-064	.064						1.50
KM713-16-080	.080					BLACK OXIDE COATING PER MIL-C-13924	1.52
KM713-16-080B						STEEL, LOW CARBON PER ASTM A109.	BRIGHT NICKEL PLATED, .0001 MIN THICKNESS.
KM713-16-080C							

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 ANGLES - ±1/2
 FRACTIONS - ±1/32
 DECIMALS .XX - ±.02
 .XXX - ±.010

APPROVED DATE	 AEROSPACE FASTENER DIVISION 3012 WEST LOMITA BOULEVARD TORRANCE, CA 90505	CAGE CODE 71286	
1 DEC 97		CAMLOC PRODUCT	
REV. LETTER AND DATE	DOOR ASSEMBLY - ACCESS SPRING LOADED	KM713	
Y 17 NOV 03 <i>BA</i>			SHEET 2 OF 2
DAF NUMBER			
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34427